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Technical Data Sheet – Green 3200

1. Description

Green 3200 is a water-based releasing agent for rubber hot press molding. Because Green 3200 is a semi-permanent releasing agent, repeated de-molding is possible after just one time spray coating.

2. Properties

Appearance	Milky emulsion
Flash point	No flash point (Water-based)
pH	5.0 ~ 8.0
Dilution	Ready to use (no dilution)
Shelf life	6 Months

3. Application

- 1) Semi-permanent. One spray, multiple de-molding.
- 2) Working temperature : 100 ~ 200 °C
- 3) Curing time 5 ~ 10min. at 140 ~ 160 °C mold temperature.
- 4) Spray condition : Regulate gun output to 2 ~ 3g/sec.

3. Storage

> Storage temperature : 0 ~ 40 °C

※ According to factory conditions, the process or situations might be changed.

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